



CATALOG EXCERPTS



"Create your own inserts" > Open the catalog to page 1



the assembly of thin walled parts and tubing. The process is simple and inexpensive to implement and it produces sturdy joints that equal or surpass the torque and pull-out resistance of comparable welded nuts and inserts. The Formdrill tool forms, instead of cutting, the hole and displaces the material that would normally be cut, to form a bushing with a length that is approximately 3 times the material wall thickness. This formed bushing can be tapped to replace the use of... > Open the catalog to page 2

"Create your own inserts Standard Formdrill types Formdrills are available in all sizes, from 2.0 to 25.4 mm in

machined: Short Formdrill: The tool has a shorter cylindrical portion and produces a slightly conical bush that is

possible to work with greater thicknesses or to achieve a completely cylindrical bush for support of rotating shafts,

increments of 0.1 mm. Two lengths of drills are available depending on the thickness of the material to be

perfectly suited for forming the threads. Long Formdrill: The tool has a longer cylindrical part and makes it

"Formdrill: a very fast, reliable and co Thermal or Form-drilling Form-drilling provides a cost-effective solution to



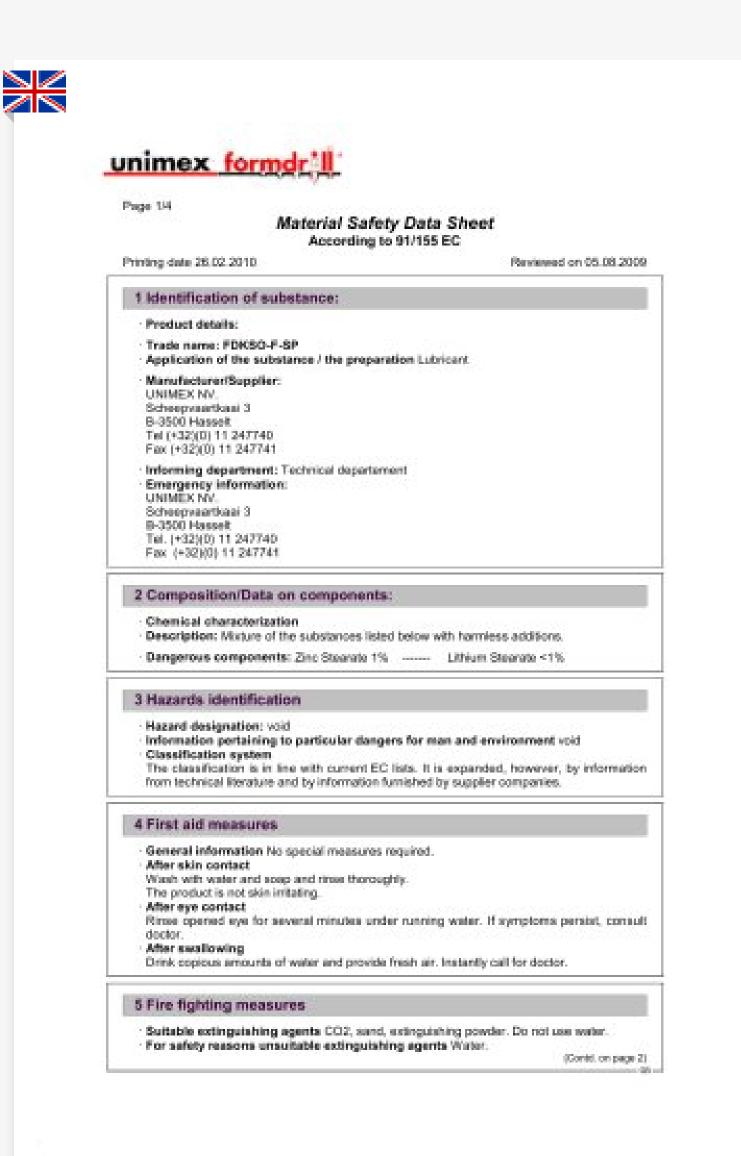
Create your own inserts Formdrill - parameters Thread size Formdrill diameter Stainless Steel Motor Power Cycle time All indicated data is for reference only. Actual parameters can change depending application and material. Consult us for applications in aluminium, copper and brass. Parameters for CNC applications are available on request. Test results Mild Steel (FE37) Thread size Wall thickness Results Formdrill Pull out Unimex Formdrill Scheepvaartkaai 3 3500 Hasselt Belgium

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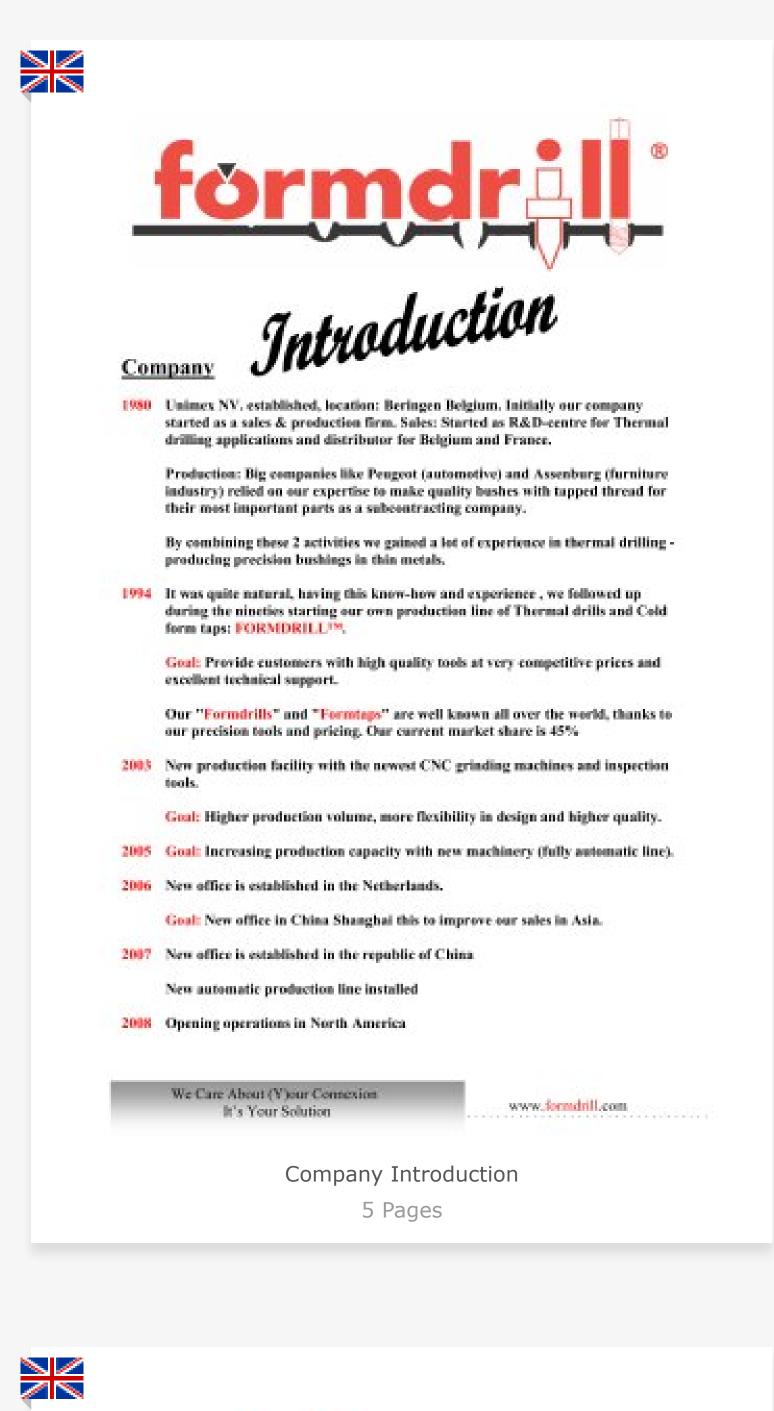
insertion of pipe nozzles or for...

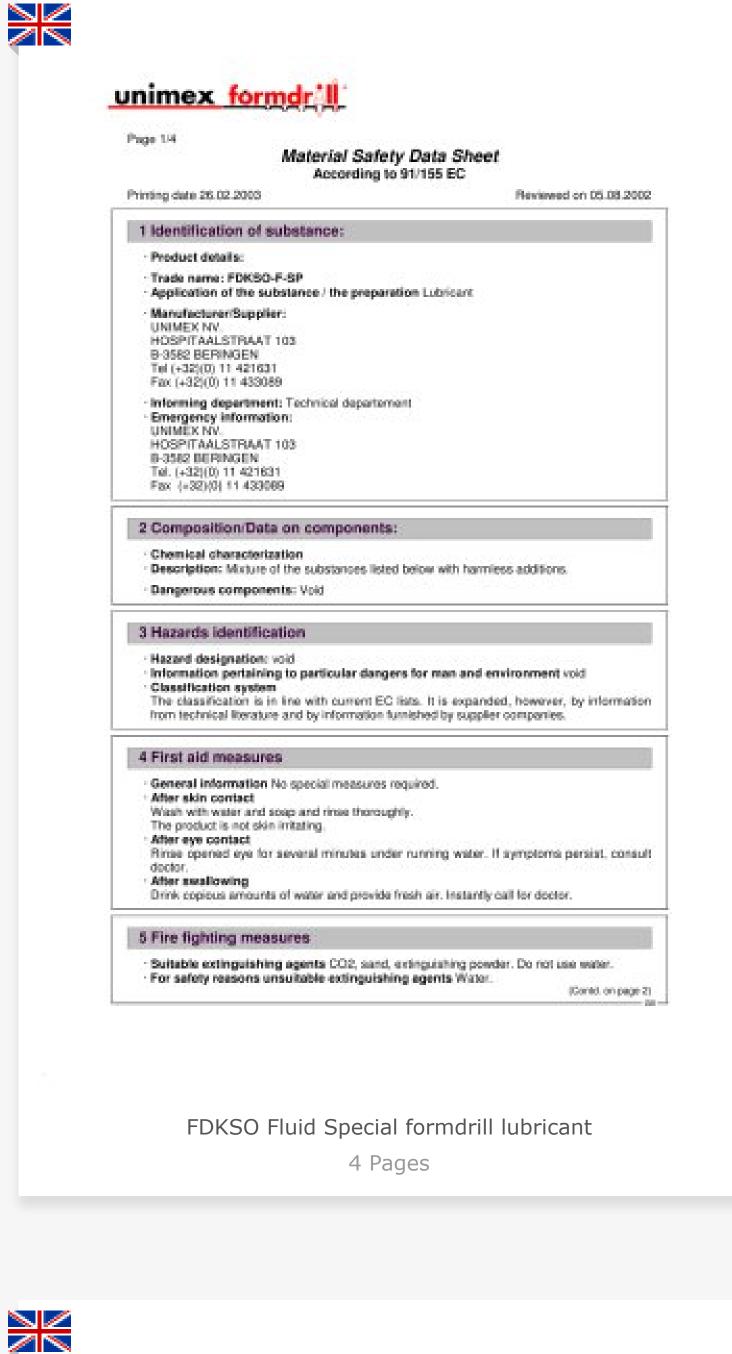
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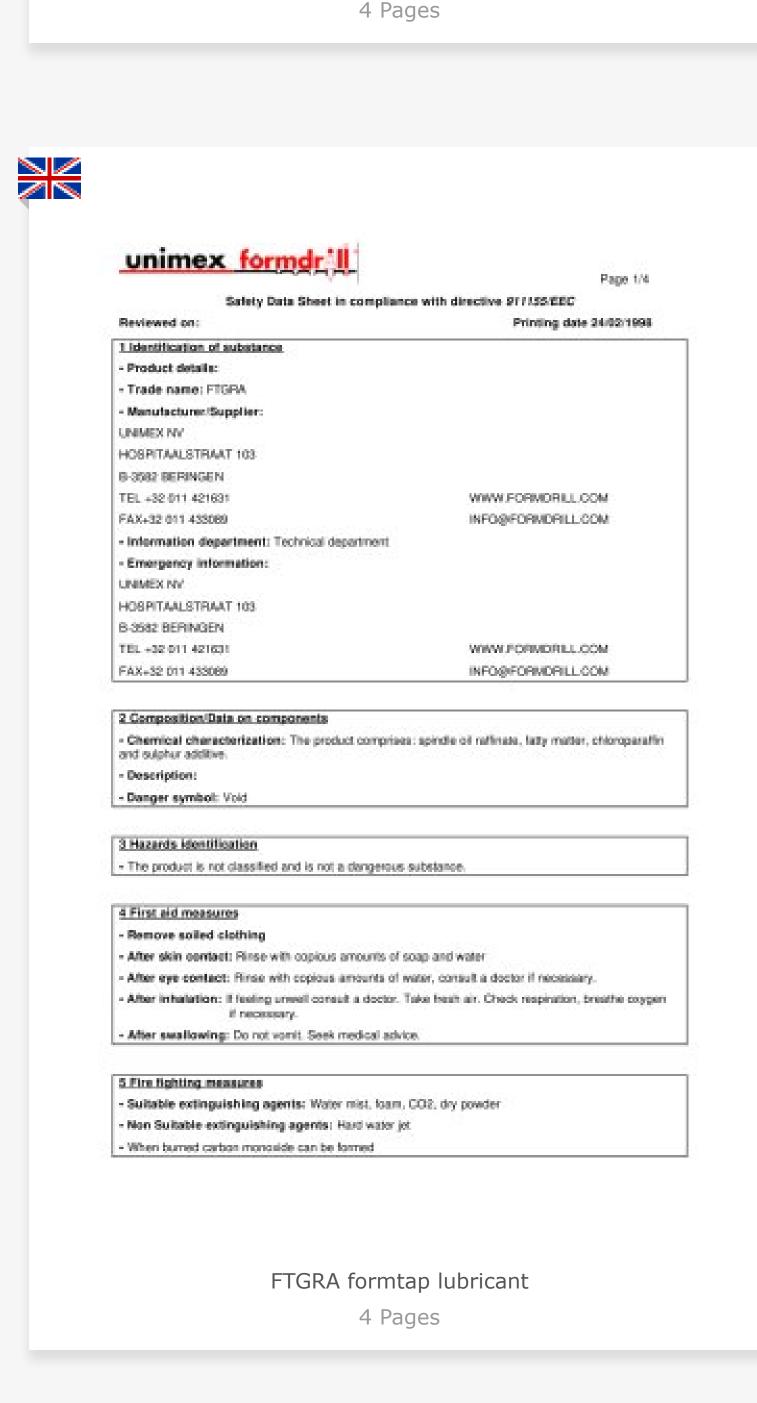
All Formdrill catalogs and technical brochures

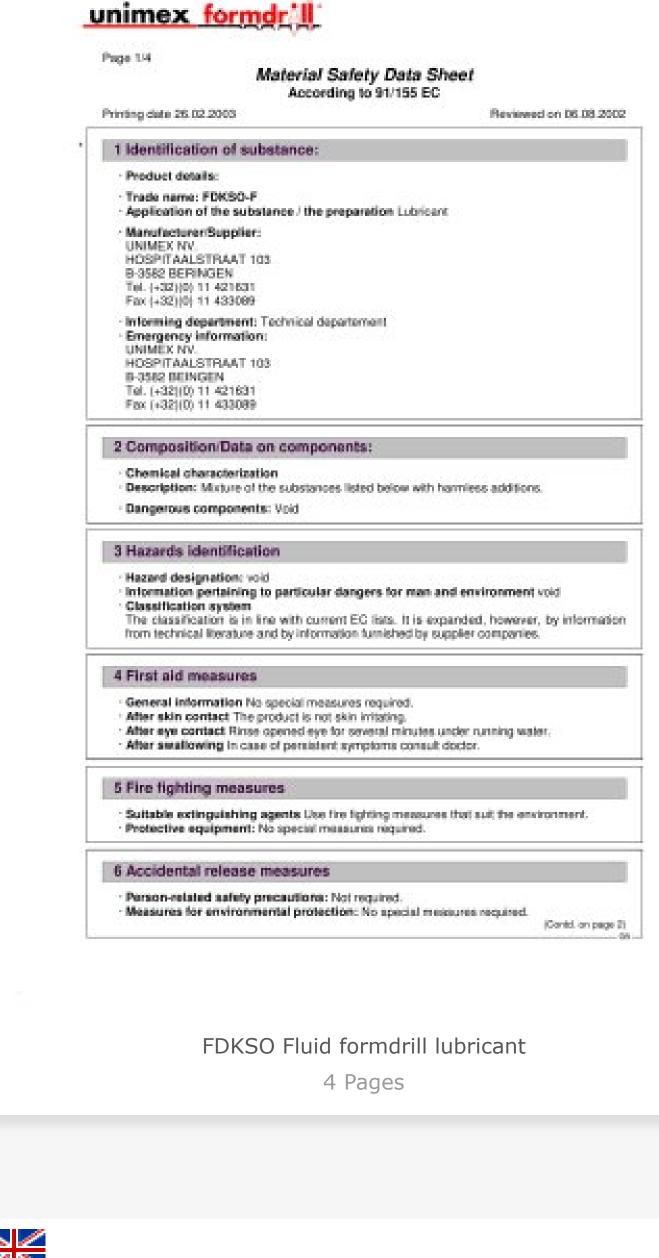


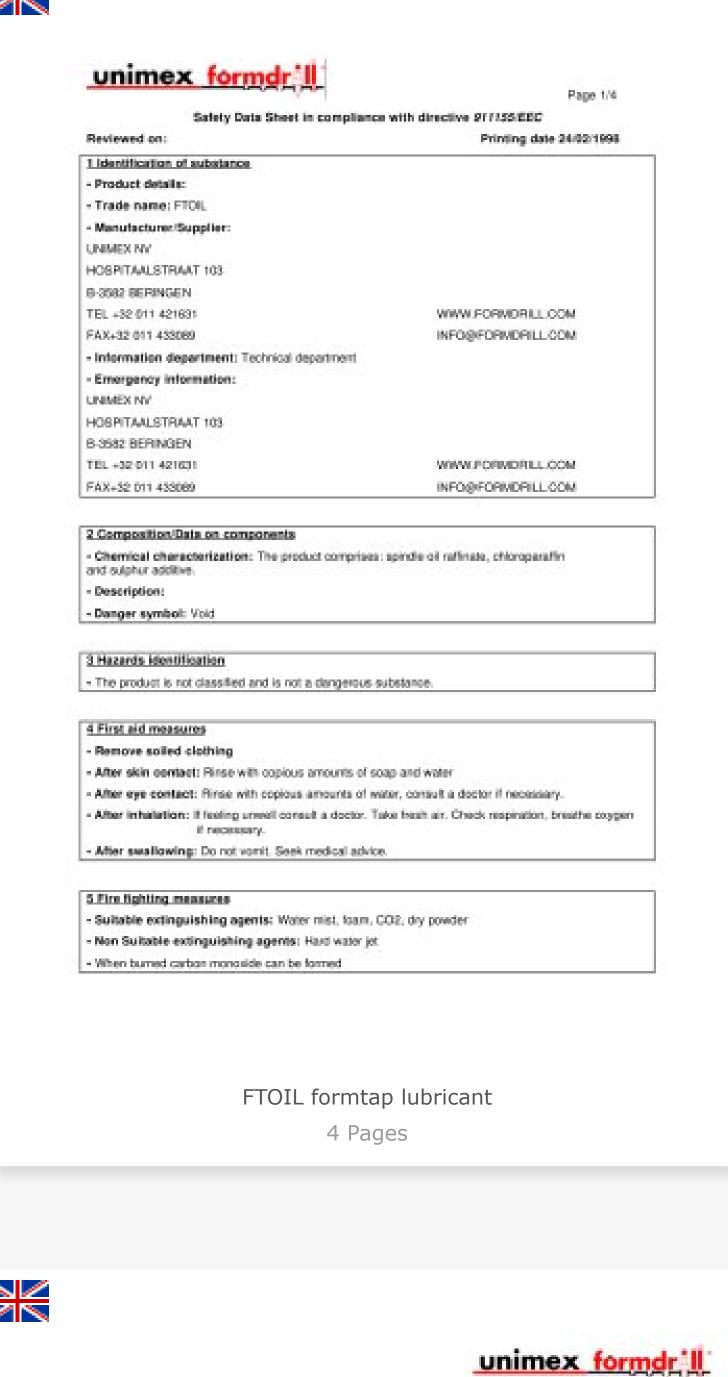
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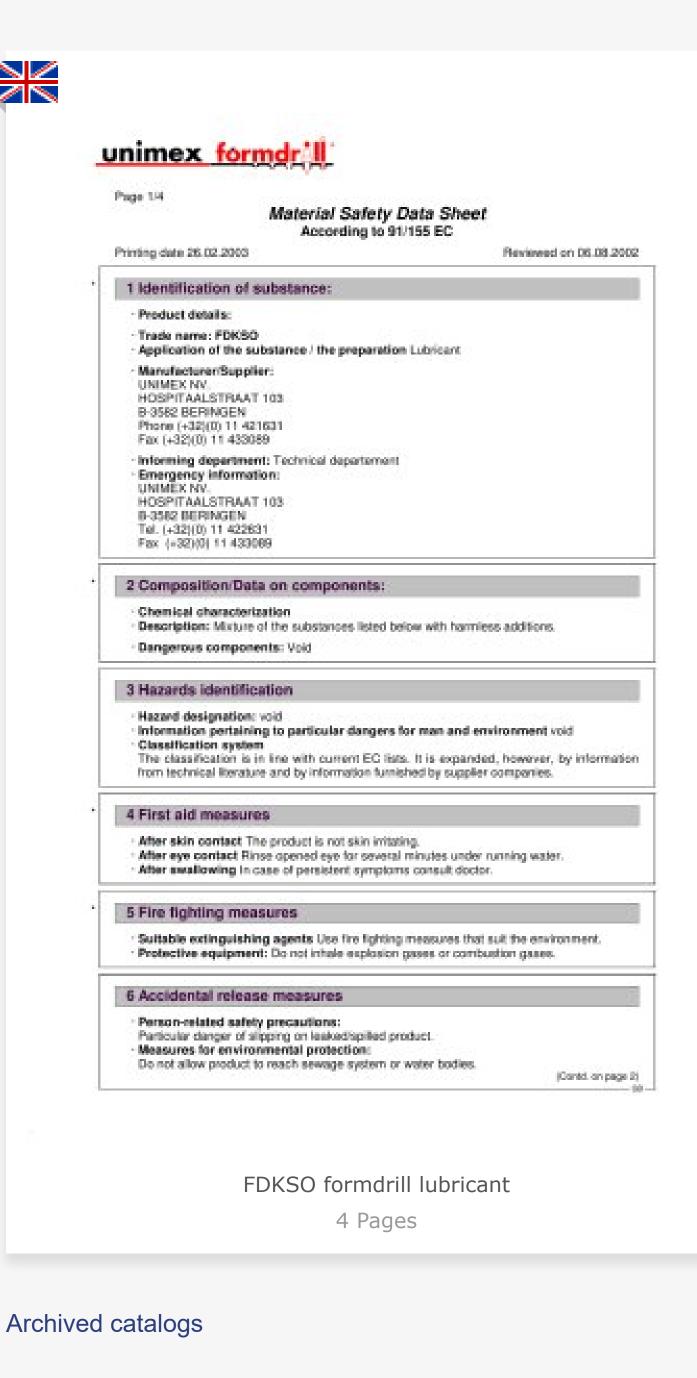


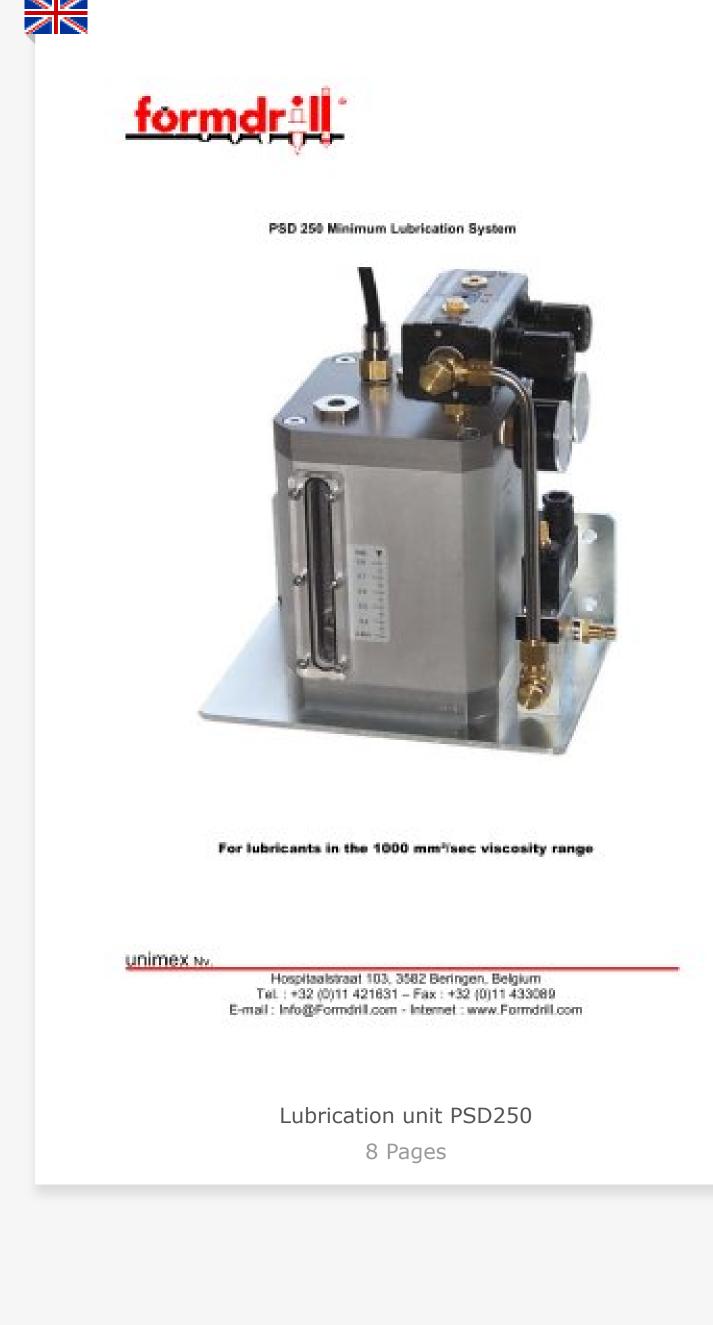


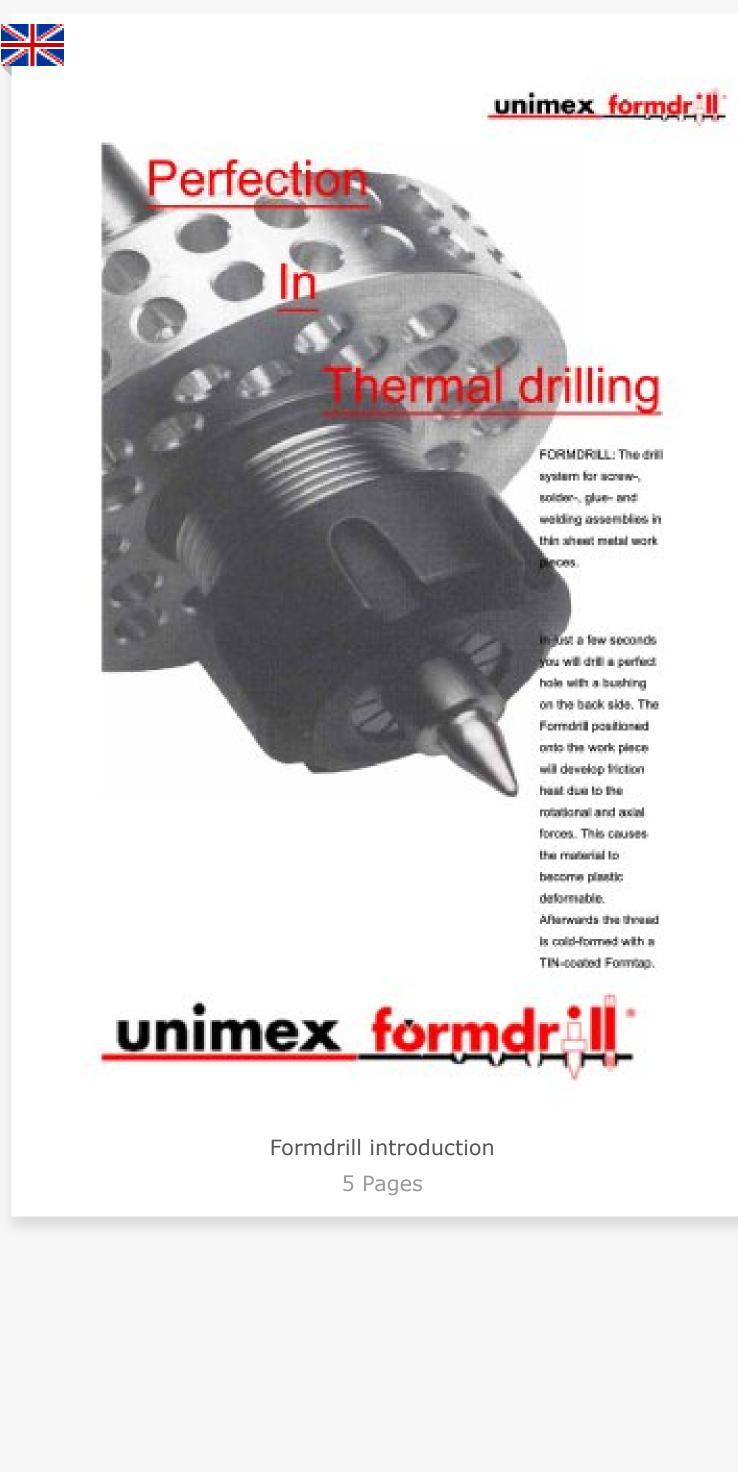


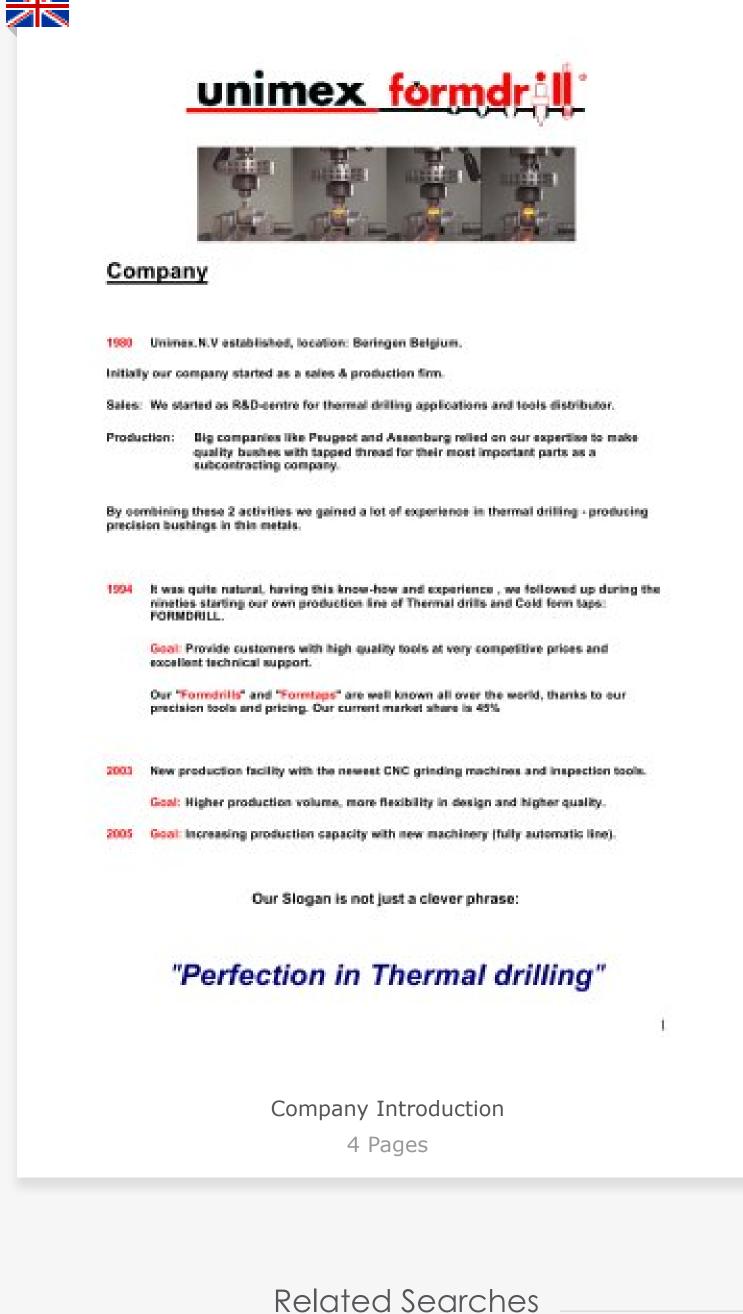












Chuck Threaded insert Greasing system Oil lubrication unit Round insert Pneumatic greasing system Stainless steel insert Minimal quantity lubrication unit Collet tool holder Roll form tap Steel roll form tap Through-hole roll form tap Metal machining lubrication unit

*Prices are pre-tax. They exclude delivery charges and customs duties and do not include additional charges for installation or activation options. Prices are indicative only and may vary by country, with changes to the cost of raw materials and exchange rates.



Julabo

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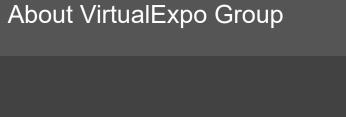
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Medical



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